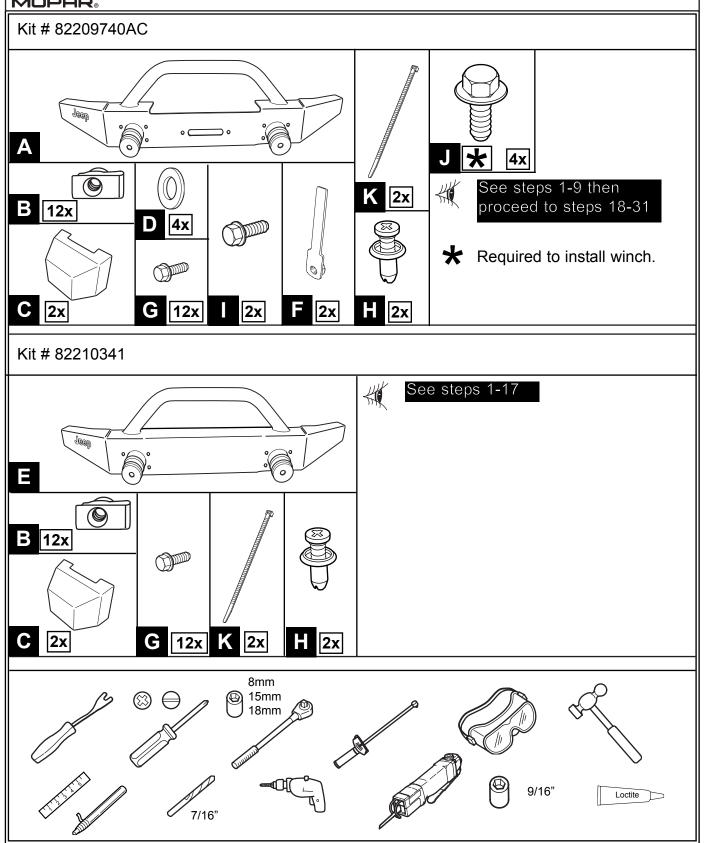
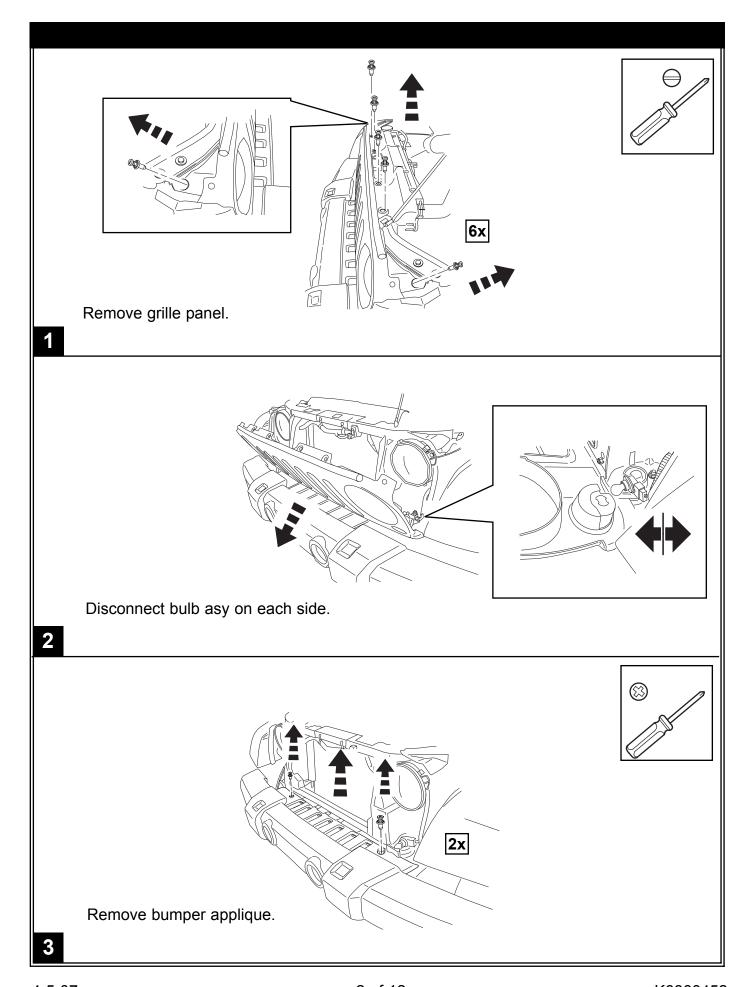
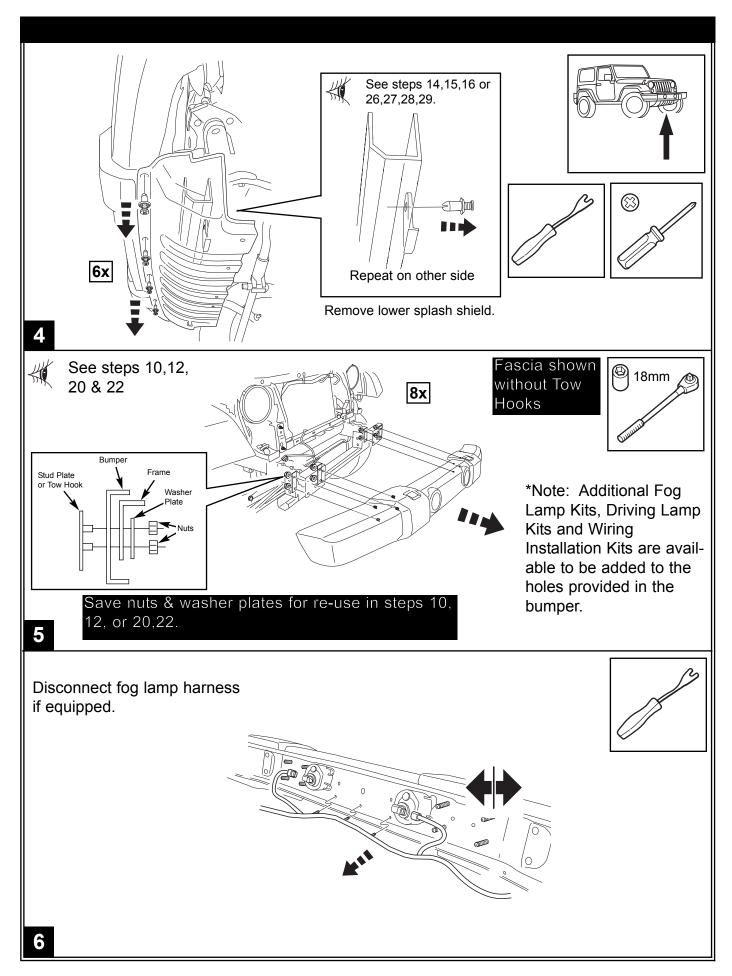
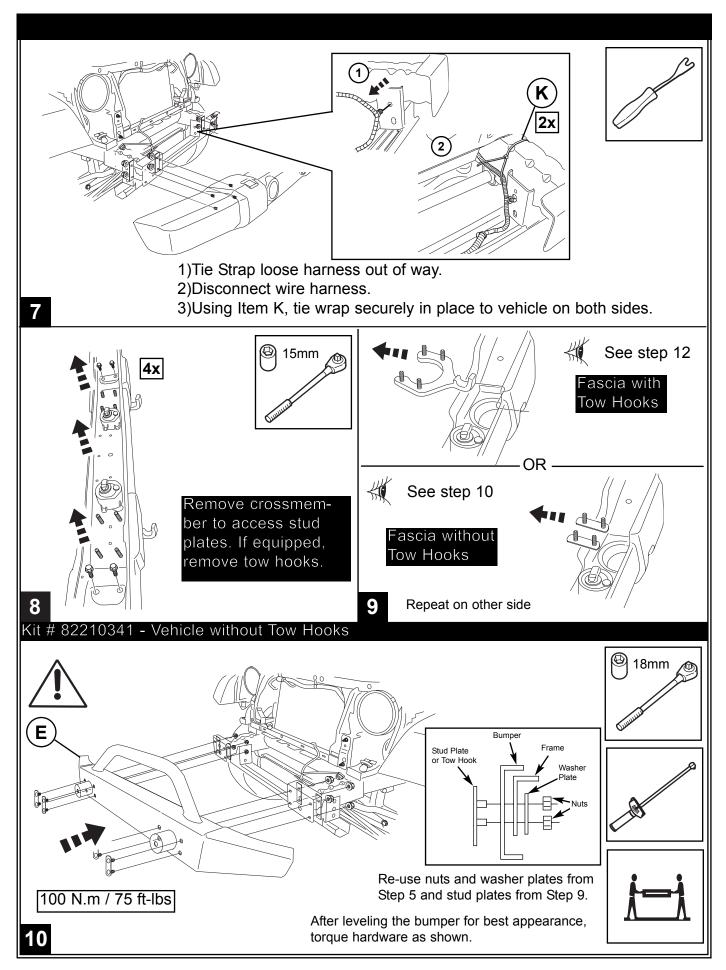
JEEP WRANGLER

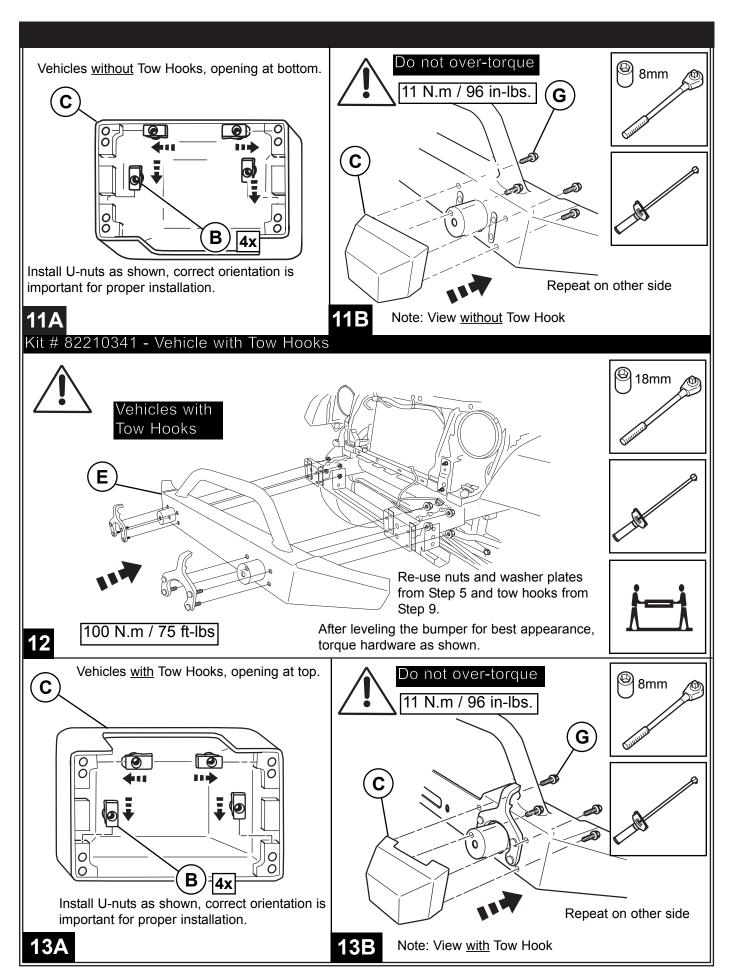
Front Bumper #82209740AC and 82210341

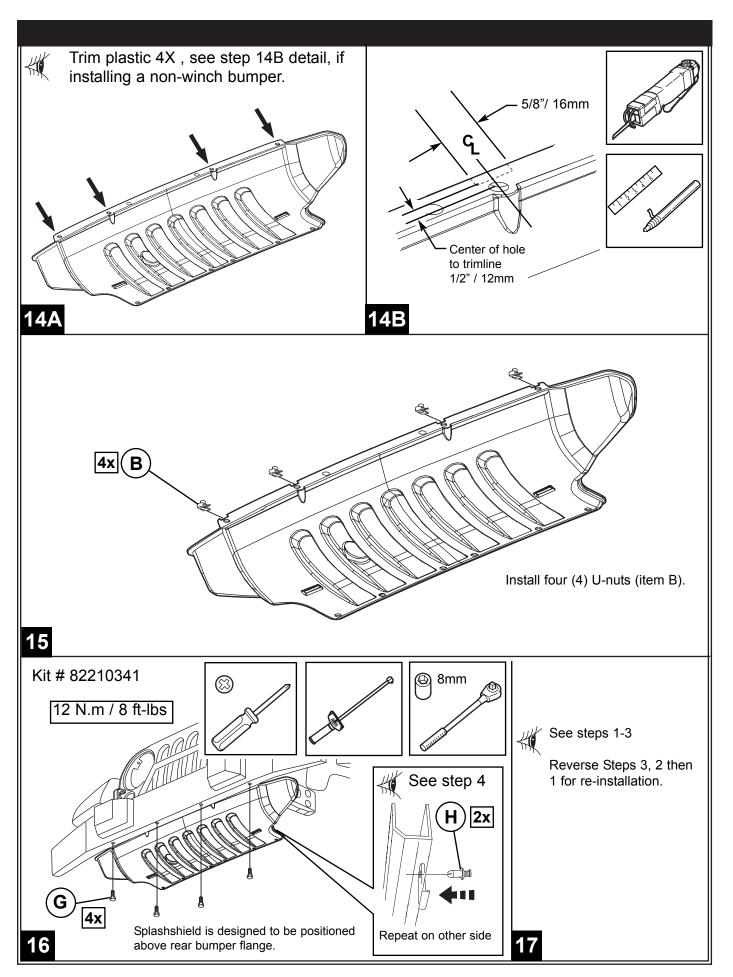


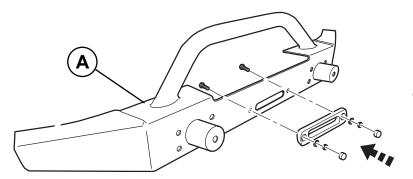










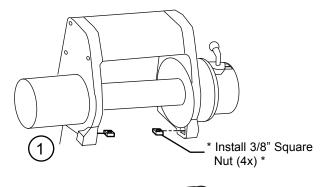


Hawse Fairlead and hardware not included in Bumper Kit # 82209740AC.

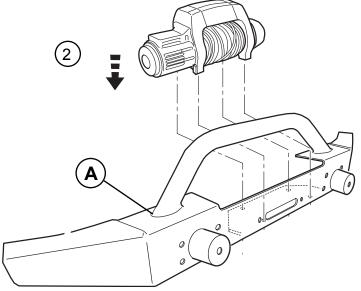
18



Winch must be positioned into bumper before the bumper is attached to the vehicle.



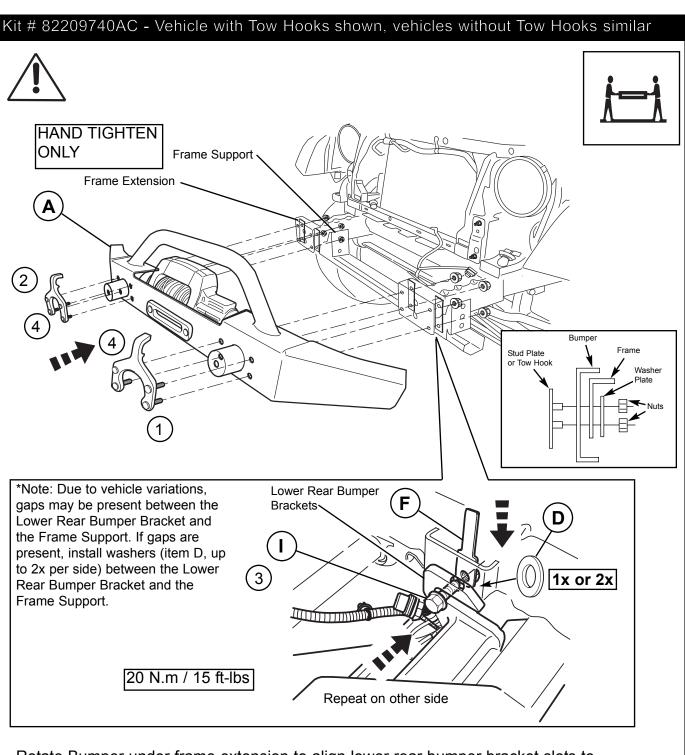
Note: If installing winch, rest winch in place, do not install bolts (item J). It will be necessary to move winch (side to side) to install bumper hardware.



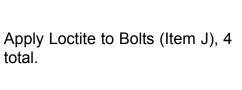
Winch not included in Bumper Kit # 82209740AC.

* 3/8" Square Nuts included in winch kit. The 3/8" bolts in winch kit will not be used. *

19

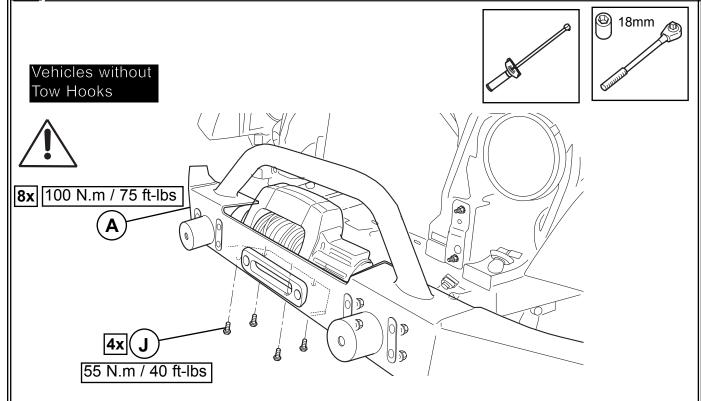


Rotate Bumper under frame extension to align lower rear bumper bracket slots to frame support hole (see frame 7) and then loosely install two tow hooks with nuts and washer plates (removed in step 5). Now loosely install bolts (item I) to handle nuts (item F). Due to vehicle variations, washers (item D) are supplied to eliminate gaps.





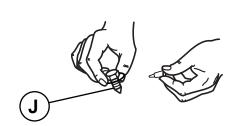
21



After leveling the bumper for best appearance, torque hardware as shown 8 places.

Install Winch using bolts (Item J) provided.

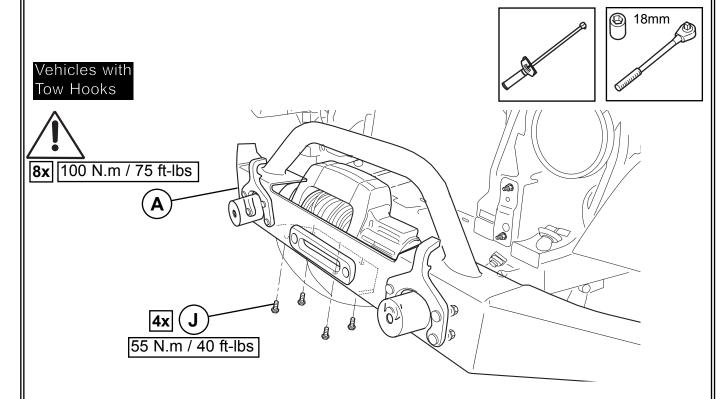
Note: If bolts do not align to nuts in the winch legs, the holes in bumper may need to be enlarged slightly. If this procedure is required, deburr the holes/slots and apply Mopar Rust Inhibitor 82300508 to all bare edges and allow to dry.



Apply Loctite to Bolts (Item J), 4 total.



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After leveling the bumper for best appearance, torque hardware as shown 8 places.

Install Winch using bolts (Item J) provided.

Note: If bolts do not align to nuts in the winch legs, the holes in bumper may need to be enlarged slightly. If this procedure is required, deburr the holes/slots and apply Mopar Rust Inhibitor 82300508 to all bare edges and allow to dry.

